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1 Chapter 2 Introduction to Engineering Calculations 2.1 Unit conversion (a) From Table A.9 (Appendix A):  $1 \text{ cP} = 10^{-3} \text{ kg m}^{-1} \text{ s}^{-1}$   $1 \text{ m} = 100 \text{ cm}$  Therefore:  $3 \times 10^6 \text{ kg m}^{-1} \text{ s}^{-1} = 3 \times 10^6 \times 10^{-3} \text{ kg m}^{-1} \text{ s}^{-1} = 3 \times 10^3 \text{ cP} = 3000 \text{ cP}$   $1.5 \times 10^6 \text{ kg m}^{-1} \text{ s}^{-1} = 1.5 \times 10^6 \times 10^{-3} \text{ kg m}^{-1} \text{ s}^{-1} = 1.5 \times 10^3 \text{ cP} = 1500 \text{ cP}$  ..  $1.5 \times 10^6 \text{ kg m}^{-1} \text{ s}^{-1} = 1.5 \times 10^6 \times 10^{-3} \text{ kg m}^{-1} \text{ s}^{-1} = 1.5 \times 10^3 \text{ cP} = 1500 \text{ cP}$  Answer:  $1.5 \times 10^{-11} \text{ kg s}^{-1} \text{ cm}^{-1}$  (b) From Table A.8 (Appendix A): 1 hp (British ...

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The emergence and refinement of techniques in molecular biology has changed our perceptions of medicine, agriculture and environmental management. Scientific breakthroughs in gene expression, protein engineering and cell fusion are being translated by a strengthening biotechnology industry into revolutionary new products and services. Many a student has been enticed by the promise of biotechnology and the excitement of being near the cutting edge of scientific advancement. However, graduates trained in molecular biology and cell manipulation soon realise that these techniques are only part of the picture. Reaping the full benefits of biotechnology requires manufacturing capability involving the large-scale processing of biological material. Increasingly, biotechnologists are being employed by companies to work in co-operation with chemical engineers to achieve pragmatic commercial goals. For many years aspects of biochemistry and molecular genetics have been included in chemical engineering curricula, yet there has been little attempt until recently to teach aspects of engineering applicable to process design to biotechnologists. This textbook is the first to present the principles of bioprocess engineering in a way that is accessible to biological scientists. Other texts on bioprocess engineering currently available assume that the reader already has engineering training. On the other hand, chemical engineering textbooks do not consider examples from bioprocessing, and are written almost exclusively with the petroleum and chemical industries in mind. This publication explains process analysis from an engineering point of view, but refers exclusively to the treatment of biological systems. Over 170 problems and worked examples encompass a wide range of applications, including recombinant cells, plant and animal cell cultures, immobilised catalysts as well as traditional fermentation systems. \* \* First book to present the principles of bioprocess engineering in a way that is accessible to biological scientists \* Explains process analysis from an engineering point of view, but uses worked examples relating to biological systems \* Comprehensive, single-authored \* 170 problems and worked examples encompass a wide range of applications, involving recombinant plant and animal cell cultures, immobilized catalysts, and traditional fermentation systems \* 13 chapters, organized according to engineering sub-disciplines, are grouped in four sections - Introduction, Material and Energy Balances, Physical Processes, and Reactions and Reactors \* Each chapter includes a set of problems and exercises for the student, key references, and a list of suggestions for further reading \* Includes useful appendices, detailing conversion factors, physical and chemical property data, steam tables, mathematical rules, and a list of symbols used \* Suitable for course adoption - follows closely curricula used on most bioprocessing and process biotechnology courses at senior undergraduate and graduate levels.

For Senior-level and graduate courses in Biochemical Engineering, and for programs in Agricultural and Biological Engineering or Bioengineering. This concise yet comprehensive text introduces the essential

concepts of bioprocessing-internal structure and functions of different types of microorganisms, major metabolic pathways, enzymes, microbial genetics, kinetics and stoichiometry of growth and product information-to traditional chemical engineers and those in related disciplines. It explores the engineering principles necessary for bioprocess synthesis and design, and illustrates the application of these principles to modern biotechnology for production of pharmaceuticals and biologics, solution of environmental problems, production of commodities, and medical applications.

Bioprocess Engineering involves the design and development of equipment and processes for the manufacturing of products such as food, feed, pharmaceuticals, nutraceuticals, chemicals, and polymers and paper from biological materials. It also deals with studying various biotechnological processes. "Bioprocess Kinetics and Systems Engineering" first of its kind contains systematic and comprehensive content on bioprocess kinetics, bioprocess systems, sustainability and reaction engineering. Dr. Shijie Liu reviews the relevant fundamentals of chemical kinetics-including batch and continuous reactors, biochemistry, microbiology, molecular biology, reaction engineering, and bioprocess systems engineering- introducing key principles that enable bioprocess engineers to engage in the analysis, optimization, design and consistent control over biological and chemical transformations. The quantitative treatment of bioprocesses is the central theme of this book, while more advanced techniques and applications are covered with some depth. Many theoretical derivations and simplifications are used to demonstrate how empirical kinetic models are applicable to complicated bioprocess systems. Contains extensive illustrative drawings which make the understanding of the subject easy Contains worked examples of the various process parameters, their significance and their specific practical use Provides the theory of bioprocess kinetics from simple concepts to complex metabolic pathways Incorporates sustainability concepts into the various bioprocesses

The goal of this textbook is to provide first-year engineering students with a firm grounding in the fundamentals of chemical and bioprocess engineering. However, instead of being a general overview of the two topics, Fundamentals of Chemical and Bioprocess Engineering will identify and focus on specific areas in which attaining a solid competency is desired. This strategy is the direct result of studies showing that broad-based courses at the freshman level often leave students grappling with a lot of material, which results in a low rate of retention. Specifically, strong emphasis will be placed on the topic of material balances, with the intent that students exiting a course based upon this textbook will be significantly higher on Bloom's Taxonomy (knowledge, comprehension, application, analysis and synthesis, evaluation, creation) relating to material balances. In addition, this book also provides students with a highly developed ability to analyze problems from the material balances perspective, which leaves them with important skills for the future. The textbook consists of numerous exercises and their solutions. Problems are classified by their level of difficulty. Each chapter has references and selected web pages to vividly illustrate each example. In addition, to engage students and increase their comprehension and rate of retention, many examples involve real-world situations.

This work provides comprehensive coverage of modern biochemical engineering, detailing the basic concepts underlying the behaviour of bioprocesses as well as advances in bioprocess and biochemical engineering science. It includes discussions of topics such as enzyme kinetics and biocatalysis, microbial growth and product formation, bioreactor design, transport in bioreactors, bioproduct recovery and bioprocess economics and design. A solutions manual is available to instructors only.

Bioseparations engineering deals with the scientific and engineering principles involved in large-scale separation and purification of biological products. It is a key component of most chemical engineering/biotechnology/bioprocess engineering programmes. This book discusses the underlying principles of bioseparations engineering written from the perspective of an undergraduate course. It covers membrane based bioseparations in much more detail than some of the other books on

bioseparations engineering. Based largely on the lecture notes the author developed to teach the course, this book is especially suitable for use as an undergraduate level textbook, as most other textbooks are targeted at graduate students.

Best-selling introductory chemical engineering book - now updated with far more coverage of biotech, nanotech, and green engineering • •Thoroughly covers material balances, gases, liquids, and energy balances. •Contains new biotech and bioengineering problems throughout. •Adds new examples and homework on nanotechnology, environmental engineering, and green engineering. •All-new student projects chapter. •Self-assessment tests, discussion problems, homework, and glossaries in each chapter. Basic Principles and Calculations in Chemical Engineering, 8/e, provides a complete, practical, and student-friendly introduction to the principles and techniques of modern chemical, petroleum, and environmental engineering. The authors introduce efficient and consistent methods for solving problems, analyzing data, and conceptually understanding a wide variety of processes. This edition has been revised to reflect growing interest in the life sciences, adding biotechnology and bioengineering problems and examples throughout. It also adds many new examples and homework assignments on nanotechnology, environmental, and green engineering, plus many updates to existing examples. A new chapter presents multiple student projects, and several chapters from the previous edition have been condensed for greater focus. This text's features include: • •Thorough introductory coverage, including unit conversions, basis selection, and process measurements. •Short chapters supporting flexible, modular learning. •Consistent, sound strategies for solving material and energy balance problems. •Key concepts ranging from stoichiometry to enthalpy. •Behavior of gases, liquids, and solids. •Many tables, charts, and reference appendices. •Self-assessment tests, thought/discussion problems, homework problems, and glossaries in each chapter.

Preceded by: Bioseparations science and engineering / Roger G. Harrison ... [et al.]. c2003.

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

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